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# Application of a semipermeable surface column for the determination of amoxicillin in human blood serum

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## **Abstract**

A high-performance liquid chromatography column-switching system for the automated determination of amoxicillin in human serum was developed as a more efficient alternative for the already existing systems with off-line sample pretreatment. The column-switching system consists of a semipermeable surface (SPS) column and an analytical reversedphase (RP) C18 column. After centrifuging, pure serum samples were injected into the column-switching system. Clean-up, with regard to removal of proteins, was performed on the SPS column. The fraction containing amoxicillin was concentrated on the analytical RP-C18 column. Finally, chromatography and detection were performed with the RP-C18 column using UV detection at 234 nm. The total analysis time was 15 min. The method has proven to be reliable and to be more time- and resource-efficient compared to previously used methods with off-line sample clean-up. It is now used in bioavailability studies for the development of new amoxicillin formulations.  $\oslash$  1999 Elsevier Science B.V. All rights reserved.

*Keywords*: Amoxicillin

spectrum antibiotic. It belongs to the group of penicillins characterized by a  $\beta$ -lactam group. For the bioanalysis of this compound, several assay methods with off-line sample clean-up have been described [1–8]. However, it was perceived that the efficiency of these methods could be increased by optimisation of the sample clean-up. It was reported that solid-phase extraction is an efficient technique for the clean-up of amoxicillin-containing serum samples [2,3]. However, in these reports solid-phase extraction was not followed by on-line elution to a

**1. Introduction 1. Introduction HPLC** column. In a later report, a further step towards automation was made by using the Varian Amoxicillin (Fig. 1) is a widely used broad AASP (Advanced Autosampler Sample Processor) as



\*Corresponding author. Fig. 1. Structures of (A) amoxicillin and (B) amoxicilloic acid.

of amoxicillin-containing samples, followed by on- local anaesthetics [23]. line elution to a HPLC column [8]. A disadvantage In the present study the SPS column was explored amoxicillin on the RP cartridges and the limited availability and poor support of the AASP system. sisted of a column-switching system and was ex-

phase, GFF (Glycine–Phenylalanine–Phenylalanine) bioanalysis of amoxicillin. [9,10]. This type of stationary phase was called an Internal Surface Reversed Phase (ISRP). ISRP columns are suitable for direct injection of plasma and **2. Experimental** serum samples without sample pre-treatment. Separation is effected on porous material with a hydro- 2.1. *Columns* philic outer surface and a hydrophobic GFF internal surface. Plasma proteins will elute unretained, while The analytical column used was a  $250\times4.6$  mm small molecules such as drugs will penetrate into the I.D. stainless steel pre-packed column containing 5 internal surface and interact with the GFF phase  $\mu$ m Chromspher C18 (Chrompack, Middelburg, The according to reversed-phase interactions. Shortly Netherlands). A Semi Permeable Surface pre-column after the introduction of these columns, several  $(10\times3$  mm, 5  $\mu$ m particle size) and a Semi Permeapplications became available  $[11–20]$ . However, able Surface column (250×4.6 mm, 5  $\mu$ m particle due to relatively poor separation characteristics, the size) (Regis Chemical Company, Morton, Grove, limit of quantification of several drugs in plasma was USA) were used for direct injection of serum samtoo high for pharmacokinetic purposes. Column ples. The pre-column was replaced every 75 samples. switching was found to be a suitable technique to overcome the problem [21,22]. However, in the case 2.2. *Chemicals and solvents* of amoxicillin, the retention and the plate number on the ISRP material were poor and the resolution Acetonitrile used in preparing the mobile phases between the amoxicillin peak and other plasma was of HPLC quality and was purchased from Baker components was insufficient (results from unpub- (Deventer, The Netherlands). Water was collected lished experiments). from a Milli-Q system (Waters, Etten-Leur, The

SPS columns are designed for chromatography of phate dihydrate p.a. (E. Merck, Darmstadt, Gersmall molecules in the presence of proteins. The SPS many) in 900 ml of deionized water. After adding packing material has an outer and an inner phase. 0.45 g of tetrahexylammonium hydrogenphosphate The outer hydrophilic phase is a polyoxyethylene (THAH) (Fluka, Bornem, Belgium), the pH was polymer, covalently bound to the silica surface. The adjusted to 7.5 with diluted HCl solution. Water was inner phase is also bound to the silica surface, but added to make a total volume of 1000 ml. Both the below the hydrophilic polymer. The inner phase is buffer and acetonitrile were degassed by continuous one of the common reversed phases that is used in helium sparging. The solvents were mixed on-line by chromatography, C18. The outer phase forms a the HPLC pump. semipermeable surface that prevents large molecules Amoxicillin 3H<sub>2</sub>O was provided by Gist-brocades such as proteins from reaching the inner phase. (Delft, The Netherlands). A stock solution was such as proteins from reaching the inner phase. Small molecules penetrate into the semipermeable prepared by dissolving 65 mg of amoxicillin $\cdot$ 3H<sub>2</sub>O surface and are retained by the inner phase, whereas in 45 ml of water. After dissolution, water was added proteins are eluted. An SPS column in combination to make up to a volume of 50.0 ml. The stock with a column-switching system was used for direct solution was stored at  $-20^{\circ}$ C.

a fast and simple technique for off-line preparation injection of plasma samples containing amide-type

of the use of the AASP is the restricted stability of for direct serum injection in the bioanalysis of amoxicillin on the RP cartridges and the limited amoxicillin-containing samples. The system con-In 1985, Regis patented a new type of stationary pected to be fast, simple and reliable in the

Another type of stationary phase suitable for direct Netherlands).  $Na<sub>2</sub>PO<sub>4</sub>$  buffer solution was prepared injection is the semipermeable surface (SPS) phase. by dissolving 17.8 g of di-sodium hydrogenphosby dissolving 17.8 g of di-sodium hydrogenphos-

Physics SP9900 HPLC pumps (Spectra Physics 0.1 *M* Na<sub>2</sub>PO<sub>4</sub> and acetonitrile (85.5+14.5), also<br>Analytical, San Jose, USA) were used. The SPS containing 0.001 *M* THAH as mobile phase. Final Analytical, San Jose, USA) were used. The SPS pre-column, the SPS column and the analytical detection of eluted components was performed using column were placed in a Chrompack SpH 99 column the UV detector tuned at 234 nm. To prevent thermostat (Chrompack, Middelburg, The Nether- increasing back pressure and decreasing performance lands). The temperature was maintained at  $35^{\circ}$ C. A of the SPS column, a SPS quard column was used MUST column-switching system (Spark, Holland, and replaced after each 75 serum injections. The Netherlands) was used to direct the SPS elute fraction containing amoxicillin to the analytical 2.5. *Sample collection and preparation* column. Serum samples were injected into the system using a Waters 717 autosampler (Waters Chro- The assay was applied to 1782 blood serum matography, Etten Leur, The Netherlands). A Spectra samples of untreated subjects, and of male subjects Physics Spectra 200 variable-wavelength UV detec- who received an oral 125 or 1000 mg dose of tor was used to monitor the effluent of the analytical amoxicillin. column at a wavelength of 234 nm. The Human blood samples were collected in plain

2. The sample was injected onto the SPS column into analysis the samples were thawed using cold streama mobile phase of a mixture of 0.1 *M* Na<sub>2</sub>PO<sub>4</sub> and ing water. Samples were centrifuged at 2500 *g* for 10 acetonitrile (98+2) which was circulated using min. The sample was transferred into a glass vial. acetonitrile  $(98+2)$  which was circulated using pump A. The SPS elute was first directed to waste Finally, 10  $\mu$ l of the sample was injected into the through position 1-2 of the switching valve, while column-switching system. Calibration samples were pump B delivered the mobile phase for the analytical prepared by adding 20  $\mu$  of a calibration solution of column through position 5-6 of the switching valve. amoxicillin  $3H_2O$  in water to a volume of 200  $\mu$ l of The fraction containing amoxicillin was directed to blank serum. The resulting samples contained The fraction containing amoxicillin was directed to the RP-C18 analytical column by switching the valve amoxicillin $3H<sub>2</sub>O$  concentrations between 0.35 and in position 1-6 during a time interval of 2-5 min. 21  $\mu$ g/ml. Weighted least squares regression was After transferring the amoxicillin-containing fraction used to construct the calibration curve using peak



2.3. *Instruments* to the analytical column, the valve was turned back and amoxicillin was separated from matrix con-For the circulation of mobile phases, two Spectra stituents on the RP-C18 column using a mixture of

glass tubes (Venoject, Terumo Europe, Leuven, 2.4. *Chromatographic system* Belgium) and centrifuged for 10 min between 30 and 45 min after collection. The serum was isolated and The chromatographic system is presented in Fig. stored at  $-70^{\circ}$  C until analysis. On the day of heights, with the square of the reciprocal of the concentration as a weighting factor. Samples with concentrations  $>21 \mu g/ml$  were reanalysed after appropriate dilution.

## **3. Results and discussion**

## 3.1. *HPLC separation*

The chromatograms (Fig. 3A and B) obtained from a blank human serum sample and a blank human serum sample spiked with amoxicillin at a Fig. 2. Chromatographic system. level of 0.6  $\mu$ g/ml show that the amoxicillin signal



Fig. 3. Chromatograms of (A) a blank human serum sample and (B) a human serum sample spiked with 0.6  $\mu$ g/ml amoxicillin.

is free of interferences. The retention time of amoxi-<br>interfere with the amoxicillin assay since this comcillin is approximately 11.8 min. Amoxicilloic acid ponent is not present in the fraction eluted from the (Fig. 1), the main metabolite of amoxicillin, does not SPS column.

## 3.2. *Recovery of amoxicillin* Table 2

The recovery of amoxicillin was determined at three concentrations by injecting each level six times (three serum batches spiked in duplicate) and comparing the mean peak height with the mean peak height obtained from pure amoxicillin solutions in water. The recovery was not fully complete due to the fact that the volume of the amoxicillin-containing fraction from the SPS column was rather large due to peak tailing. After switching the valve back, a very small amount had not yet been eluted from the SPS precision of 20%. The LOQ of the present method column. The recovery of amoxicillin proved to be was estimated at 0.35  $\mu$ g/ml. high and reproducible (Table 1).

The linearity of the calibration graph was tested<br>using a Lack-Of-Fit test [24]. Each level was in-<br>jected in triplicate in a randomized sequence. The<br>calibration graph proved to be linear between 0.35<br>erum. and  $21.0 \mu g/ml$  serum and passed through the origin. The correlation coefficient was at least 0.99. The limit of detection was  $0.11 \mu g/ml$ . **4. Conclusion** 

assay were determined at three serum levels of an analytical column as such, and it was decided to amoxicillin on 3 days. Accuracy (Table 2) and use the column-switching system. In the resulting precision (Table 3) values were acceptable in the system, the SPS column displayed good clean-up described serum concentration range. As can be properties in the bioanalysis of amoxicillin in human expected, the precision of the bioanalytical assay serum (Fig. 2A and B). The column-switching improved with increasing serum levels. system is suitable for automated sample clean-up of

which the accuracy of the bioanalytical method chromatographic retention time amounts to 16 min ranged between 80 and 120% with a maximum which, together with the extremely limited pretreat-

Mean accuracy  $(\pm SD, n=9)$  of amoxicillin assay in human serum

Concentration $(\mu$ g/ml)	Accuracy $(\% )$			
	Day 1	Day 2	Day 3	
0.96	$-5+2.9$	$-3\pm4.4$	$15 \pm 12.2$	
3.82	$2 + 2.5$	$1 \pm 1.7$	$5 + 2.4$	
15.9	$6 + 3.0$	$2 + 3.1$	$-2\pm 2.8$	

## 3.5. *Stability of amoxicillin in serum* 3.3. *Linearity*

3.4. *Accuracy*, *precision and limit of quantification* Due to the high polarity of amoxicillin, sufficient separation from matrix constituents was not possible The accuracy and precision of the bioanalytical when using the Semi Permeable Surface column as The LOQ was defined as the concentration at human serum samples for amoxicillin. The total



		$(\mu g/ml)$			
Concentration $(\mu g/ml)$	Recovery (%)		Day 1	Day 2	Day
0.96	$94 \pm 2.2$	0.196	0.03	0.04	0.12
3.82	$89 + 3.2$	3.82	0.10	0.06	0.09
15.9	$87 + 2.8$	15.9	0.48	0.49	0.45

Table 3 Precision of the amoxicillin assay



Over 750 serum samples were analysed without<br>decreasing performance of the SPS column. A<br>maximum of 90 samples (including calibration and [11] A. Puhlmann, T. Dulffer, U. Kobold, J. Chromatogr. 581 quality control samples) could be analysed per day [12] H. Mascher, C. Kikuta, J. Chromatogr. 506 (1990) 417. on one system compared to 60 samples/day with a [13] J.D. Brewster, A.R. Lightfield, R.A. Barford, J. Chromatogr.<br>
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598 (1992) 23. previously used method [8]. Considering the success-<br>ful implementation of this method, the applicability<br>of this technique will also be explored for other, also<br>less polar, compounds.<br>less polar, compounds.<br>less polar, co

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